

Period Covered: July 1, 2008 through September 30, 2008

KDOT Progress Report for the  
**State Planning and Research Program**

PROJECT TITLE: Midwest Accelerated Testing Pooled Fund		
PROJECT MANAGER: Andrew Gisi, P.E., TAC Chair Richard L. McReynolds, P.E., Admin. Contact Dr. Mustaque Hossain, KSU, PI	Project No: TPF-5(048) RE-0328-01; RE-0508-01	Project is: <input type="checkbox"/> PLANNING <input checked="" type="checkbox"/> RESEARCH & DEVELOPMENT
<b>Annual Budget (active projects)</b> FY 2003: \$ 267,302 FY 2004: \$ 269,973 FY 2005: \$ 64,957 FY 2005: \$ 884,362 FY 2008: \$ 164,503	<b>Multi Year Project Budget</b> \$1,651,097	

**Progress:**

**FY 2003:** The objective of this research was to compare the performance of an A7-6 clay subgrade soil stabilized with lime, fly ash, cement and EMC2 (a commercial chemical compound commercialized by Soil Stabilization Products Co.) using a full-scale accelerated pavement test at the KSU Civil Infrastructure Systems Laboratory (CISL). Four pavement sections were constructed during November and December 2002, all having the same four-inch thick asphalt concrete surface layer. The subgrade soil was stabilized to a depth of six inches with the four different stabilizing agents. In total, 800,000 passes of the 30,000 lbs dual axle were applied to the pavement with lime treated embankment soil while 1,200,000 passes of the 30,000 lbs dual axle and 800,000 passes of the 24,000 lbs single axle were applied to the pavements with cement and fly-ash treated embankment soil. The pavement with the EMC2 stabilized base has failed at approximately 50,000 load repetitions after exhibiting severe rutting and cracking. Each of the three remaining pavements exhibited more than 0.5 of rutting, the pavements with cement and fly-ash treated soil exhibited cracking in the asphalt surface layer. The cement stabilized embankment showed very similar performance to that of the lime treated embankment. After 2 million passes, the pavement with fly-ash stabilized soil showed more cracking than the pavements with cement and lime treated soils. The final report has been submitted for publication.

**FY 2004:** The objectives of this research were: a) to construct and evaluate thin PCC overlays on existing PCC and HMA pavements; b) to determine the parameters that effect the performance of these sections; c) to develop design input parameters and to modify/ enhance the existing design procedure (s) for thin PCC overlays. The objectives was accomplished by conducting a full-scale accelerated pavement test at CISL on two pavements with thin PCC overlays on existing PCC and, two pavements with thin PCC overlays on distressed HMA layers. The two thin white-topping pavements were constructed and tested first. The asphalt concrete layers were first placed and compacted. Longitudinal and transverse saw cuts were performed in the HMA layers to simulate severely cracked layers. Milling was done on the asphalt concrete layers and the PCC overlay was placed. More that 2.0 million passes of the 26,000 lbs single axle were applied but no visible distresses have been observed with the exception of a single transverse crack in the 4 inch thick overlay. The PCC pavements were placed and distresses using thumping load applied at the joints. The distressed pavements were shot blasted and the PCC overlays were constructed. More than 1,500,000 axle load repetitions were applied to these pavements. Both pavements exhibited transverse cracking. The post-mortem evaluation was finalized and the Finite Element Modeling to estimate the response of the overlays was conducted. The final report has been submitted for publication.

**FY 2005:** The objectives of this research are: a) to validate and calibrate the dynamic resilient modulus model used in M-EPDG (NCHRP 1-37A) for asphalt concrete mixes and to compare it with the field-measured modulus, for two mixes in each of the four Mid-West States; b) to validate the relationship used in M-EPDG between the dynamic modulus and pavement response; c) to validate the relationship used in M-EPDG between pavement response (strains) and pavement performance; d) to compare the performance of coarse and fine Superpave mixes; e) to validate and calibrate the Asphalt Pavement Analyzer (APA) as a screening tool for estimating rutting performance of Superpave asphalt mixes. To achieve these objectives, twelve pavements will be constructed for this experiment and will be built in six pairs. Three pairs will be 'fatigue cracking' experiments and will aim to verify the fatigue cracking properties of asphalt concrete. The remaining three pairs will be 'rutting' experiments and will aim to determine the rutting life of asphalt concrete pavements. In total, six HMA mixes will be used, two for each state. One 'fatigue cracking' and one 'rutting' pavement will be built and tested for each mix. The work on this project started with the design and the construction of twelve pavement structures containing HMA mixes representative for those used in Kansas, Missouri and Iowa; the foundation of the Iowa pavements were constructed but the HMA paving was postponed due to inclement weather. Accelerated loading was applied first to the Kansas pavements; the "rutting" pavements, tested at 35°C, exhibited more than 0.75 inches of rutting after 400,000 passes of the 23,000 lbs single axle. The application of 2,000,000 passes to the Kansas "fatigue cracking" pavement sections is completed. More than 700,000 passes have been applied to the Missouri and Iowa "rutting" sections; The Iowa sections failed in rutting after 100,000 passes since the mixture had higher than design asphalt content. To date, 2.2 million load repetitions have been applied on the Missouri fatigue section with no signs of distresses. Rutting remains under 1/4" on both lanes. Testing of Iowa fatigue section started on 12/04/08 and to date, 100,000 repetitions have been applied. Initial data was collected at 25,000, 50,000, and 100,000. FWD data was taken initially and at 50,000 repetitions. Rutting is approaching 1/4" but has slowed from initial loading.

**BENEFITS**

**FY 2005:** The results of this research will provide valuable support for the calibration and implementation of the M-EPDG design model and will provide a database of pavement response and performance information valuable for verification of any mechanistic-empirical pavement design method. The results will also establish the fatigue and rutting behavior of fine and coarse Superpave mixes and will provide a screening tool for rut-susceptible mixes.

**SUMMARY OF ACTIVITIES EXPECTED TO BE PERFORMED NEXT QUARTER:**

**FY 2003:** The final report has been published.

**FY 2004:** The final report has been submitted for publication.

**FY 2005:** The accelerated pavement loading and the laboratory testing for material characterization will continue.

**STATUS AND COMPLETION DATE**

Percentage of work completed to date for total project is: 100% (FY2003) , 100%(FY2004) and 80%(FY2005)  
\_\_\_\_\_ on schedule  X  behind schedule, explain

FY 2003 project testing and reporting got behind schedule because of equipment repairs and modifications that were required on earlier experiments. Also, the cumulative number of passes applied to the two pair of pavements was more than three times the number of passes estimated initially. FY 2004 project testing and reporting got behind schedule because of equipment modifications and the delay of FY2003 project. FY 2005 project is behind schedule due to inclement weather that delayed the asphalt paving. Additional loadings are being applied to the Missouri sections.

Expected Completion Date:  March 31, 2009 (FY2005)

